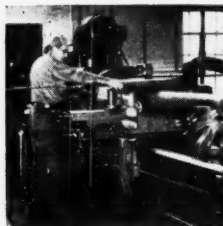


A subject listing of articles published in
MODERN MACHINE SHOP during the past year.



January, Page 124



February, Page 136

ABRASIVE MACHINING

- Shroud Cleaning Method July, 127
Electronic Sizing Controls Abrasive Machining Oct., 128

ASSEMBLY

- Free-Machining Steel Ups Production July, 124
Bearing Assembly Costs Cut with Multipress Sept., 154

AUTOMATION

- In-Line Cutting-Off Paces Tube Formation Jan., 118
Ear To The Ground Jan., 98
"Transfer Line" Speeds Output of Flywheels Jan., 154
Where to Apply Automatic Gaging Systems Jan., 162
Holder Increases Deburring Tool Versatility Feb., 110
Loading on the Fly Speeds Internal Grinding Feb., 148
What are the Advantages of Slugging? Mar., 128
The Automation Hysteria Mar., 160
Automatic Feeds Increase Small Parts Production Apr., 174
Automating the Hand Bar Turner June, 136
Taper Turning Attachment Increases Productivity Aug., 118
Buick Squeezes Maximum Productivity from Tools Sept., 116
Drilling at 19,000 Revolutions Per Minute Sept., 147
System Shows Adaptability in Automatic Changer Oct., 142
Repeatability Without Systematic Maintenance Oct., 146

BALANCING

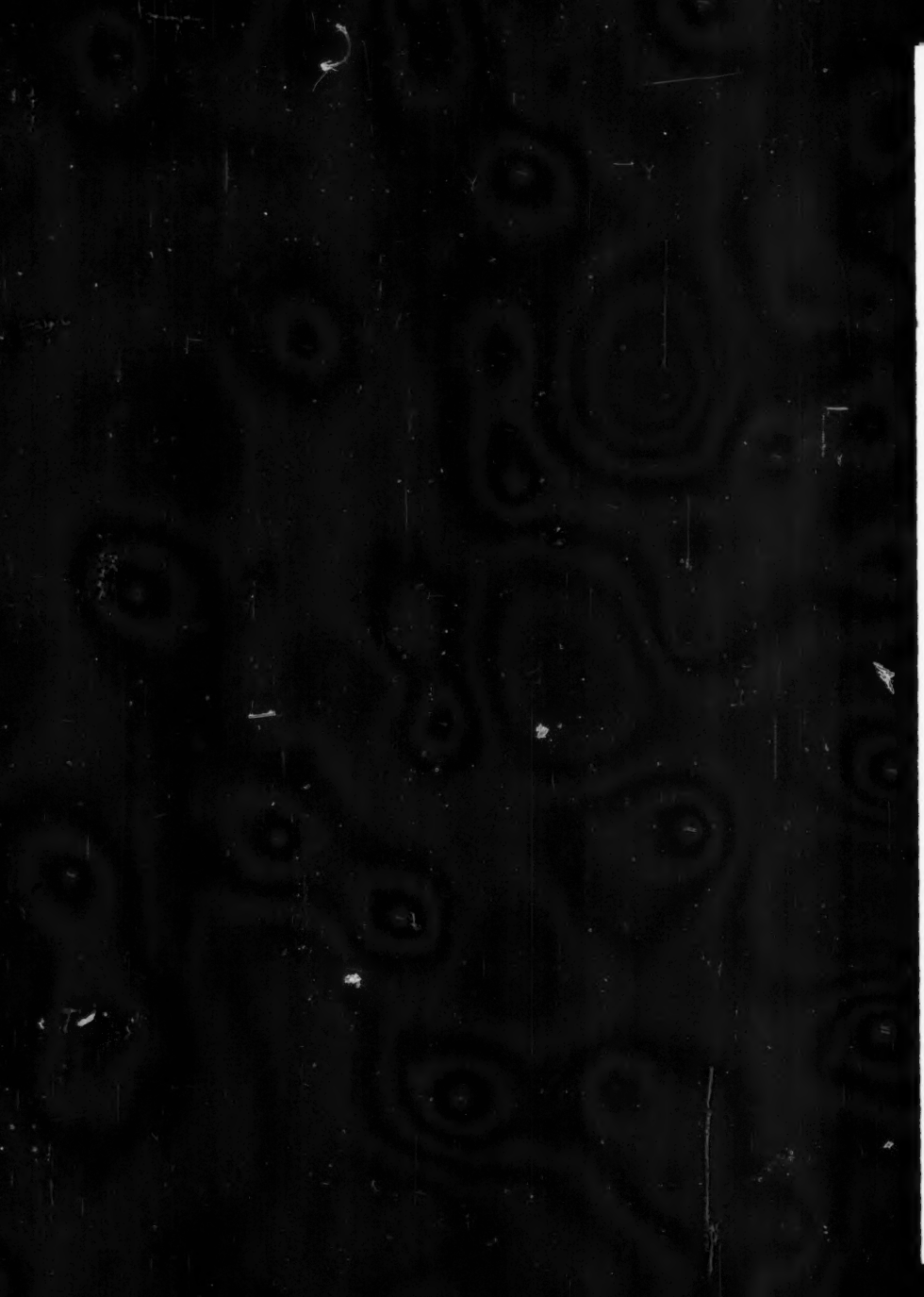
- Balancer to Balance Turbo Spindle Assemblies Apr., 188
Grinders Carefully Balanced Before Shipment Sept., 148

BENDING

- N/C Tube Bending at Douglas Aircraft Feb., 116
Tape Aids Air-Bends on Press Brake Mar., 158
Press Brake Cuts Forming Costs 35 Percent Apr., 180

BORING

- N/C Boring and Milling of Welded Machine Frames Jan., 144
"Transfer Line" Speeds Output of Flywheels Jan., 154
Nylon Inserts Increase Life of Boring Tool Mar., 152
Counterboring for Heads of Socket Head Cap Screws May, 159
Special Boring Heads Reduce Production Time Nov., 150



BRAZING

- Brazed Fittings Reduce Weight and Leakage Oct., 134
Aircraft Engine Parts Reclaimed by Brazing Dec., 154

BROACHING

- Surface Broaching Mar., 162

CARBIDE TOOLING

- Carbide Insert Tooling for Machining Camshafts Feb., 144
Carbide Dies Speed Printed Circuit Production Mar., 147
Nylon Inserts Increase Life of Boring Tool Mar., 152
The Story of Carbide Stamping Dies Aug., 96
Machinable Carbide Increases Molding Die Life Aug., 122

CARBURIZING

- Compound Case-Hardness Steel in Minutes Feb., 144
Steel Hardening Compound Aids Fastener Production Mar., 146

CENTERING

- What Are Centers? Aug., 132

CERAMIC TOOLING

- New Tool Discovery Tames Ferrous Alloys May, 110

CHILLING

- Controlled Chilling Improves Grain Structure June, 142

CHIP CONTROL

- Centrifugal Separators Collect Aluminum Chips Jan., 150

CHUCKING

- Unique Chucking Setup for Bearing Caps Jan., 158
How to Make a Chuck Key Safe Sept., 158

CLAMPING

- Bonding Clamps Made to Order Apr., 192
Modified Toggle Clamp for Welding Fixtures Aug., 124

CLEANING

- Brush Finishing Transmission Gears Feb., 142
Shroud Cleaning Method July, 127
Shaft Prepared with Abrasive Jet Cleaning Oct., 143

COMPUTERS

- Computerized Control of Work-In-Process Aug., 78

CONTROLS

- Light Beam Controls Pre-Punching and Die Cut-Off ... May, 154
Electronic Shears Speed Shearing of Sheet Metal June, 146
Hydraulic and Pneumatic Power and Control Sept., 160
Electronic Sizing Controls Abrasive Machining Oct., 128

COOLANTS

- Disc Grinding Operating Speeds May, 162
Cutting Fluids Can Improve Your Machining Dollar ... July, 78
Coolants for Threading Operations, Part XI Aug., 102

CUT-OFF

- In-Line Cutting-Off Paces Tube Formation Jan., 118
Light Beam Controls Pre-Punching and Die Cut-Off ... May, 154

CUTTING TOOLS

- Thread Cutting with Circular Chasers, Part IV Jan., 132



May, Page 138

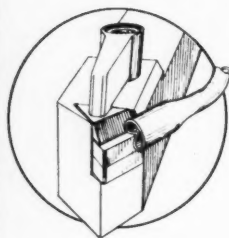


October, Page 128



August, Page 120

1966 Article Index . . .



July, Page 78

DEBURRING

Holder Increases Deburring Tool Versatility	Feb., 110
Brush Finishing Transmission Gears	Feb., 142
Special Tool Deburs Tubing I. D.	Oct., 160

DIE DESIGN

Stripping Slugs from Punches	Feb., 132
Tube Forming Die	Feb., 158
Improved Steel Dies Save Money for Manufacturer	Apr., 182
Internal Thread Cutting, Tapping, Part VIII	May, 130
Movable and Indexable Die Locator	May, 158
Die Block Made with 1300 Holes	June, 148
The Story of Carbide Stamping Dies	Aug., 96
Machinable Carbide Increases Molding Die Life	Aug., 122
Adjustable Insert Prolongs Punch Life	Dec., 162

DRAFTING

Rubber Stamp Standard Instructions	Dec., 163
------------------------------------	-----------

DRILLING

Rifles Produced from New Grade of Stainless	Jan., 142
Drill Serves as Scriber	May, 158
Multiple Spindle Drilling Can Also Be Versatile	June, 126
Linear Bearings Eliminate Long Sliding Ways	June, 143
Gun Drilling Data	June, 162
Drilling at 19,000 Revolutions Per Minute	Sept., 147
How to Make a Chuck Key Safe	Sept., 158
Functions of the Drill Elements	Sept., 162
Tape Control Eases Job Shop's Growing Pains	Dec., 140
Machine Drills and Taps Rotary Joint Castings	Dec., 156

DUST CONTROL

Remote Dust Collector Services Buffing Machine	Mar., 154
Dust Control System Curtails Irritation	Nov., 142

ELECTRICAL DISCHARGE MACHINING

EDM Offers Saving in Toy Manufacturing	May, 138
4½ Reasons To Consider Dielectric Flow	Nov., 98

EXPANDING

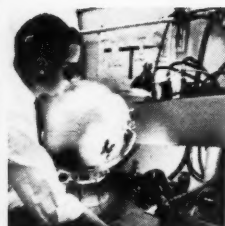
Typical Expander Operations	Feb., 162
-----------------------------	-----------

FASTENING

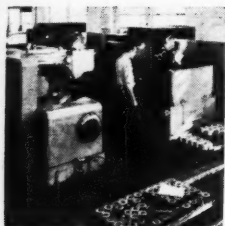
Counterboring for Heads of Socket Cap Screws	May, 159
Self-Retained Bolt System for Critical Joints	Oct., 162

FIXTURES & JIGS

Fast Milling of Shaft Flats	Feb., 154
Efficient Bushing Storage Method	Feb., 159
Bonding Clamps Made to Order	Apr., 192
Movable and Indexable Die Locator	May, 158
Insert Locates Part in Punching Die	July, 127
Taper Turning Attachment Increases Productivity	Aug., 118
Rugged Hold-Down Fixture for Planers	Aug., 126
Fixture for Machining Thin Brass Discs	Sept., 160
Drifting Simplifies Weld Fit-Up	Oct., 158
Designing A Simple Tumble Jig	Nov., 128
Simple Positive Stop	Nov., 152
Dual Purpose Angle Plate	Nov., 153



June, Page 110



March, Page 128

FORMING

Hydraulic Press Increases Tube Production	Jan., 150
Cutting and Forming Tungsten and Its Alloys	Mar., 110
Thread Rolling, Part VII	Apr., 162
Press Brake Cuts Forming Costs 35 Percent	Apr., 180
Light Beam Controls Pre-Punching and Die Cut-Off	May, 154

GAGING

Where to Apply Automatic Gaging Systems	Jan., 162
Resurfaced Plates Back in Use in Record Time	May, 142
Screw Thread Gaging, Part X	July, 102
Air Cartridges Gage Thin Metal Without Distortion	Aug., 120
Operators "Visually" Machine Roller Dies	Sept., 146
Optical Height Gage Eliminates Checking Fixture	Dec., 152

GRINDING

How to Extend Grinding Wheel Life	Jan., 159
Centerless Thread Grinding, Part V	Feb., 126
Loading on the Fly Speeds Internal Grinding	Feb., 148
Disc Grinding Operating Speeds	May, 162
Step-Filtering Reduces Grinding Rejects	July, 118
Grinder Handles Variety of Precision Parts	Oct., 151
EDG—Precision Form Grinding in Carbide	Dec., 110

GROOVING

Sleeve-Type Tool Head Solves Cutting Problem	July, 116
--	-----------

HARD FACING

Hard-Surfacing Solves Camshaft Problem	Jan., 146
Repairing Worn Propeller Shafts	Feb., 136
Metallizing Program Economical for Caterpillar	May, 148
MAPP Gas Speeds Hard Surfacing	Nov., 138

HEAT TREATING

Effects of Austenitizing Temperatures	Jan., 110
Tooling the Induction Heater	Jan., 124
Heat Treatment for Plain Carbon Tool Materials	May, 120
Effect of Heat Treat Temperature on Tool Steels	Sept., 124

HOT MACHINING

Cutting and Forming Tungsten and Its Alloys	Mar., 110
---	-----------

INDEXING

Manual Indexing Assures Precisely Machined Parts	Oct., 150
--	-----------

INSPECTION

Inspection, Truing and Dressing of Lapping Plates	Nov., 116
---	-----------

LAPPING

Inspection, Truing and Dressing of Lapping Plates	Nov., 116
Lapping Technique Reduces Finishing Time	Dec., 153

LASERS

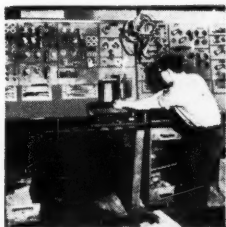
Laser Welding on a Production Basis	June, 110
---	-----------

MACHINE DESIGN

Variable Speed has the Productivity Answer	Jan., 138
Linear Bearings Eliminate Long Sliding Ways	June, 143
Tubing Reduces Fabricating Costs of New Machinery	Aug., 121
G. E. Employs Optical Scales	Sept., 132
Simple Bearing Metal Reversal Cuts Sliding Wear	Sept., 150



February, Page 116



September, Page 116

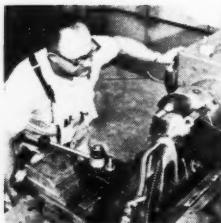


April, Page 174

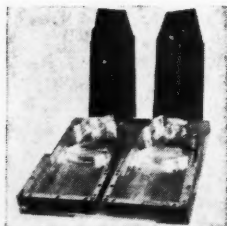
1966 Article Index . . .



November, Page 116



January, Page 138



May, Page 126

Modernized Planermill Reduces Die Milling Time . . .	Sept., 152
How to Make a Chuck Key Safe . . .	Sept., 158
Brazed Fittings Reduce Weight and Leakage . . .	Oct., 134
Maraging Steel Increases Service Life . . .	Nov., 146

MAINTENANCE

Protective Covers Minimize Carriage Wear . . .	Apr., 178
Resurfaced Plates Back in Use in Record Time . . .	May, 142
Chip-Wheeling Made Easy . . .	July, 126
Repeatability Without Systematic Maintenance . . .	Oct., 146

MANAGEMENT

Leasing of Industrial Equipment . . .	Jan., 156
The Long View of N/C Die Sculpturing . . .	Mar., 120
Absolute or Incremental Positioning Controls? . . .	Apr., 150
The Metric System, Part I . . .	Sept., 110

MATERIALS

Effects of Austenitizing Temperatures . . .	Jan., 110
Rifles Produced from New Grade of Stainless . . .	Jan., 142
Cutting and Forming Tungsten and Its Alloys . . .	Mar., 110
Production Machining of Tungsten and Its Alloys . . .	Apr., 142
Improved Steel Dies Save Money for Manufacturer . . .	Apr., 182
Steel Plate Used to Fabricate Electromagnet Poles . . .	Apr., 186
Heat Treatment for Plain Carbon Tool Materials . . .	May, 120
Faster Production of Screw Machine Products . . .	May, 150
Die Block Made with 1300 Holes . . .	June, 148
Free-Machining Steel Ups Production . . .	July, 124
Screw Machine Production with 303Se Stainless . . .	Aug., 108
Tubing Reduces Fabricating Costs of New Machinery . . .	Aug., 121
Effect of Heat Treat Temperature on Tool Steel . . .	Sept., 124
What's Behind Those Material Specifications . . .	Nov., 132
Maraging Steel Increases Service Life . . .	Nov., 146
Innovations in Die Casting Die Steels . . .	Dec., 118

MATERIALS HANDLING

Stacked Deck Reduces Work Handling . . .	Aug., 125
Faster Handling Makes Setup Men More Productive . . .	Dec., 136
Tote Box Dividers Improve Storage Efficiency . . .	Dec., 164

MEASUREMENT

The Metric System, Part I . . .	Sept., 110
G. E. Employs Optical Scales . . .	Sept., 132
The Metric System, Part II . . .	Oct., 120
The Metric System—Boon or Burden? . . .	Nov., 108
Direct Reading Measurement of Gyro Missile Parts . . .	Nov., 140

MILLING

N/C Boring and Milling of Welded Machine Frames . . .	Jan., 144
Fast Milling of Shaft Flats . . .	Feb., 154
Conversion Components Modernize Planer Mill . . .	July, 122
Special Cutter Reduces Housing Milling Costs . . .	Aug., 116
Modernized Planermill Reduces Die Milling Time . . .	Sept., 152
Three Parts in 5 Minutes . . .	Oct., 144
Maraging Steel Increases Service Life . . .	Nov., 146
Seven Conditions Stealing End Mill Life . . .	Dec., 129
Tap Control Eases Job Shop's Growing Pains . . .	Dec., 140

NUMERICAL CONTROL

N/C Boring and Milling of Welded Machine Frames . . .	Jan., 144
---	-----------

N/C Tube Bending at Douglas Aircraft	Feb., 116
The Long View of N/C Die Sculpturing	Mar., 120
New Controls Centralizes Multiple Machining	Mar., 148
Absolute or Incremental Positioning Controls?	Apr., 150
Combining N/C and Plastic Tooling for Production	May, 126
Getting Started in Tape Control	July, 110
Automated Punch Speeds Frame Rail Production	July, 120
Tape Control Eases Job Shop's Growing Pains	Dec., 140
Tape Controlled Automatics Increase Production	Dec., 158

PLANING

Conversion Components Modernize Planer-Mill	July, 122
Rugged Hold-Down Fixture for Planers	Aug., 126

PLANT LAYOUT

Better Shop Lighting with Fewer Fixtures	June, 152
Oblique Placement of Machines	June, 159

PLANT MANAGEMENT

When Costing, To Thine Own Self Be True	Apr., 158
Accident Costs and Analysis	July, 84
Getting Started in Tape Control	July, 110

PRESS WORKING

Hydraulic Press Increases Muffler Tube Production	Jan., 150
Stripping Slugs from Punches	Feb., 132
Automatic Feeds Increase Small Parts Production	Apr., 174
Multiple Punching Performed on Washer Part	Apr., 184
Magnetic Tooling Creates Press Room Flexibility	June, 120
Press Overloading Need Not Be A Way of Life	Oct., 110

PRODUCTION CONTROL

Zero Defects—With Target Area Control	July, 96
Computerized Control of Work-In-Process	Aug., 78
Scheduling By Operations Simulation	Aug., 86
Buick Squeezes Maximum Productivity from Tools	Sept., 116
Bank-Size Formula Saves Calendar Time	Oct., 159

PUNCHING

Multiple Punching Performed on Washer Part	Apr., 184
Shaper Slotting Tool	Apr., 190
Magnetic Tooling Creates Press Room Flexibility	June, 120
Automated Punch Speeds Frame Rail Production	July, 120
Insert Locates Part in Punching Die	July, 127
Double Ball Crippling Slide Retainer	Nov., 154
Adjustable Insert Prolongs Punch Life	Dec., 162

QUALITY CONTROL

Zero Defects—With Target Area Control	July, 96
---------------------------------------	----------

SAFETY

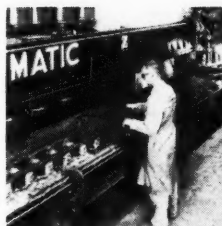
Accident Costs and Analysis	July, 84
How to Make a Chuck Key Safe	Sept., 158
Safety is Your Job	Oct., 138

SCREW MACHINES

Faster Production of Screw Machine Products	May, 150
Screw Machine Production with 303 Se Stainless	Aug., 108

SHAPING

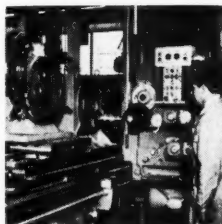
Shaper Slotting Tool	Apr., 190
----------------------	-----------



November, Page 138



July, Page 110

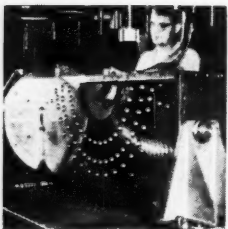


March, Page 148

1966 Article Index . . .



April, Page 142



October, Page 151



August, Page 78

SHEARING

- Roll Forming Line Includes Efficient Shearing Press . . . Feb., 152
- Cutting and Forming Tungsten and Its Alloys . . . Mar., 110
- Electronic Shears Speeds Shearing of Sheet Metal . . . June, 146
- Metal Shearing . . . July, 130

SLUGGING

- What Are the Advantages of Slugging? . . . Mar., 128

SOLDERING

- Hydrazine Fluxes Permit Batch Soldering . . . July, 114

STORAGE

- Random Access Tracing File Saves Space and Time . . . Jan., 160
- Efficient Bushing Storage Method . . . Feb., 159

TAPPING

- Internal Thread Cutting, Tapping, Part VIII . . . May, 130
- Controlled Minor Diameter Tap . . . Dec., 160

TESTING

- Magnetic Test Assures Flaw-Free Rebuilt Engines . . . Sept., 140
- Machine Drills and Taps Rotary Joint Castings . . . Dec., 156

THREADING

- Thread Cutting With Circular Chasers, Part IV . . . Jan., 132
- Centerless Thread Grinding, Part V . . . Feb., 126
- Cutting with Radial Die Heads and Chasers, Part VI . . . Mar., 134
- Threading Tool Bit Aligning Guide . . . Mar., 158
- Thread Rolling, Part VII . . . Apr., 162
- Internal Thread Cutting, Tapping, Part VIII . . . May, 130
- Power Requirements for Thread Cutting, Part IX . . . June, 132
- Screw Thread Gaging, Part X . . . July, 102
- Coolants for Threading Operations, Part XI . . . Aug., 102

TOOL DESIGN

- Effects of Austenitizing Temperatures . . . Jan., 110
- Tooling the Induction Heater . . . Jan., 124
- Holder Increases Deburring Tool Versatility . . . Feb., 110
- Stripping Slugs from Punches . . . Feb., 132
- Cutting with Radial Die Heads and Chasers, Part VI . . . Mar., 134
- Inserts Increase Life of Precision Boring Tool . . . Mar., 152
- Threading Tool Bit Aligning Guide . . . Mar., 158
- Shaper Slotting Tool . . . Apr., 190
- Floating Punch Holder for Air Press . . . Apr., 190
- Heat Treatment for Plain Carbon Tool Materials . . . May, 120
- Combining N/C and Plastic Tooling for Production . . . May, 126
- Internal Thread Cutting, Tapping, Part VIII . . . May, 130
- Magnetic Tooling Creates Press Room Flexibility . . . June, 120
- Multiple Toolholder for Square Turret . . . June, 158
- Sleeve-Type Tool Head Solves Cutting Problem . . . July, 116
- Special Cutter Reduces Housing Milling Costs . . . Aug., 116
- Effect of Heat Treat Temperatures on Tool Steels . . . Sept., 124
- Systems Shows Adaptability in Tool Changer . . . Oct., 142
- Dual Purpose Angle Plate . . . Nov., 153
- Double Ball Crippling Slide Retainer . . . Nov., 154
- Controlled Minor Diameter Tap . . . Dec., 166

TOOL STORAGE

- Tube Forming Die . . . Feb., 158

TRACING

- Three Parts in 5 Minutes Oct., 144
Maraging Steel Increases Service Life Nov., 146

TURNING

- Variable Speed has the Productivity Answer Jan., 138
"Transfer Line" Speeds Output of Flywheels Jan., 154
Carbide Insert Tooling for Machining Camshafts Feb., 144
Threading Tool Bit Aligning Guide Mar., 158
Production Machining of Tungsten and Its Alloys Apr., 142
Roller De-Vibrator Solves Turning-Chatter Problem May, 146
Automating the Hand Bar Turner June, 136
Multiple Toolholder for Square Turret June, 158
Taper Turning Attachment Increases Productivity Aug., 118
Operators Machine Roller Dies on Lathes Sept., 146
How to Make A Chuck Key Safe Sept., 158
Tape Controlled Automatics Increase Production Dec., 158

WELDING

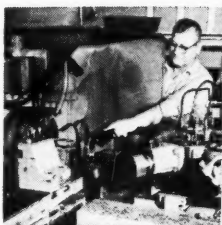
- Laser Welding on a Production Basis June, 110
Plasma Needle Arc Process Aug., 114
Modified Toggle Clamp for Welding Fixtures Aug., 124
Drifting Simplifies Weld Fit-Up Oct., 158

GENERAL INTEREST

- Effects of Austenitizing Temperatures Jan., 110
In-Line Cutting-Off Paces Tube Formation Jan., 118
Thread Cutting with Circular Chasers, Part IV Jan., 132
Leasing of Industrial Equipment Jan., 156
Holder Increases Deburring Tool Versatility Feb., 110
N/C Tube Bending at Douglas Aircraft Feb., 116
Cutting and Forming Tungsten and Its Alloys Mar., 110
The Long View of N/C Die Sculpturing Mar., 120
Cutting with Radial Die Heads and Chasers, Part VI Mar., 134
Production Machining of Tungsten and Its Alloys Apr., 142
Absolute or Incremental Positioning Controls Apr., 150
When Costing, To Thine Own Self Be True Apr., 158
Thread Rolling, Part VII Apr., 162
Tool Discovery Tames Ferrous Alloys May, 110
Internal Thread Cutting, Tapping, Part VIII May, 130
Laser Welding on a Production Basis June, 110
Multiple Spindle Drilling Can Also Be Versatile June, 126
Cutting Fluids Can Improve Your Machining Dollar July, 78
Accident Costs and Analysis July, 84
Zero Defects—With Target Area Control July, 96
Screw Thread Gaging, Part X July, 102
Computerized Control of Work-In-Process Aug., 78
Scheduling by Operations Simulation Aug., 86
Coolants for Threading Operations, Part XI Aug., 102
The Metric System, Part I Sept., 110
Buick Squeezes Maximum Productivity from Tools Sept., 116
Press Overloading Need Not Be A Way of Life Oct., 110
The Metric System, Part II Oct., 120
Safety is Your Job Oct., 138
4½ Reasons To Consider Dielectric Flow Nov., 98
The Metric System—Boon or Burden? Nov., 108
What's Behind Those Material Specifications? Nov., 132



September, Page 140



June, Page 136



December, Page 136